

## **PRODUCT INFORMATION**

## CRENATE FR900

## Polycarbonate (PC), flame retarded (UL 94 V-0) with balanced properties

| Properties |                                    | Test method   | Unit               | Values    |
|------------|------------------------------------|---------------|--------------------|-----------|
| Physical   | Specific gravity                   | ASTM D792     | -                  | 1.2       |
|            | Moisture absorption<br>24h at 23°C | ASTM D570     | %                  | 0.15      |
|            | Mould shrinkage<br>(flow)          | Cresin Method | 0⁄0                | 0.3 ~ 0.5 |
|            | Mould shrinkage<br>(transverse)    | Cresin Method | %                  | 0.4 ~ 0.7 |
| Mechanical | Izod notched impact                | ASTM D256     | kg.cm/cm           | 50        |
|            | Tensile strength                   | ASTM D638     | kg/cm <sup>2</sup> | 650       |
|            | Elongation                         | ASTM D638     | %                  | 80        |
|            | Flexural strength                  | ASTM D790     | kg/cm <sup>2</sup> | 900       |
|            | Flexural modulus                   | ASTM D790     | kg/cm <sup>2</sup> | 22,000    |
|            | Rockwell hardness                  | ASTM D785     | R-Scale            | 120       |
| Thermal    | Melting point                      | ASTM D3418    | °C                 | -         |
|            | HDT                                | ASTM D648     | °C<br>(18.5kg/cm²) | 130       |
|            |                                    |               | °C<br>(4.6kg/cm²)  | 140       |
|            | Flammability                       | UL 94         | -                  | V-0       |

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