

PRODUCT INFORMATION

CRENATE G906

Polycarbonate (PC), 30% glass fiber reinforced with good dimensional stability

Properties		Test method	Unit	Values
Physical	Specific gravity	ASTM D792	-	1.43
	Moisture absorption 24h at 23°C	ASTM D570	%	0.11
	Mould shrinkage (flow)	Cresin Method	0⁄0	0.2 ~ 0.3
	Mould shrinkage (transverse)	Cresin Method	%	0.3 ~ 0.4
Mechanical	Izod notched impact	ASTM D256	kg.cm/cm	8
	Tensile strength	ASTM D638	kg/cm ²	1,300
	Elongation	ASTM D638	0⁄0	2
	Flexural strength	ASTM D790	kg/cm ²	2,000
	Flexural modulus	ASTM D790	kg/cm ²	60,000
	Rockwell hardness	ASTM D785	R-Scale	120
Thermal	Melting point	ASTM D3418	°C	-
	HDT	ASTM D648	°C (18.5kg/cm²)	130
			°C (4.6kg/cm²)	145
	Flammability	UL 94	-	HB

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