



# PRODUCT INFORMATION

## CREAMIDE 6 G108

Polyamide 6, 40% glass fiber reinforced for injection molding

Properties		Test method	Unit	Values
Physical	Specific gravity	ASTM D792	-	1.45
	Moisture absorption 24h at 23°C	ASTM D570	%	1.1
	Mould shrinkage (flow)	Cresin Method	%	0.3
	Mould shrinkage (transverse)	Cresin Method	%	0.7
Mechanical	Izod notched impact	ASTM D256	kg.cm/cm	15
	Tensile strength	ASTM D638	kg/cm <sup>2</sup>	2,100
	Elongation	ASTM D638	%	2.5
	Flexural strength	ASTM D790	kg/cm <sup>2</sup>	3,200
	Flexural modulus	ASTM D790	kg/cm <sup>2</sup>	120,000
	Rockwell hardness	ASTM D785	R-Scale	120
Thermal	Melting point	ASTM D3418	°C	220
	HDT	ASTM D648	°C (18.5kg/cm <sup>2</sup> )	210
			°C (4.6kg/cm <sup>2</sup> )	220
	Flammability	UL 94	-	HB

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**CRESIN Co., Ltd.**

1415-3, Munbang-ri, Seonnam-myeon, Seongju-gun, Gyeongsangbuk-do, Korea

TEL : 054 - 931 - 1488

FAX : 054 - 931 - 4188

